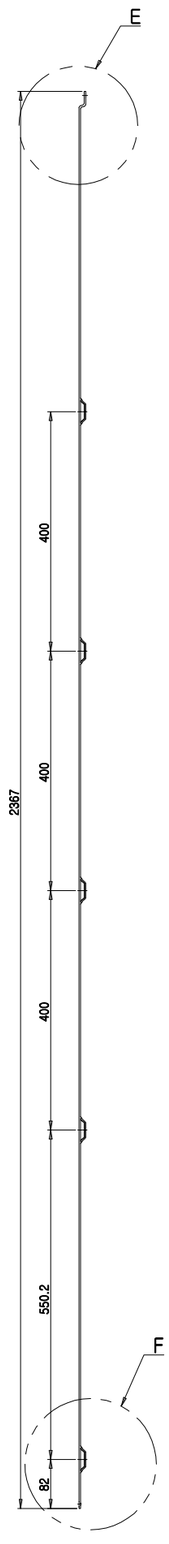
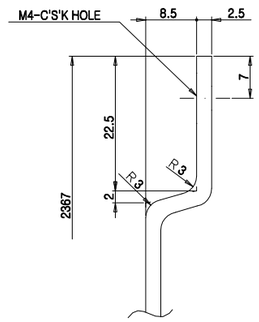
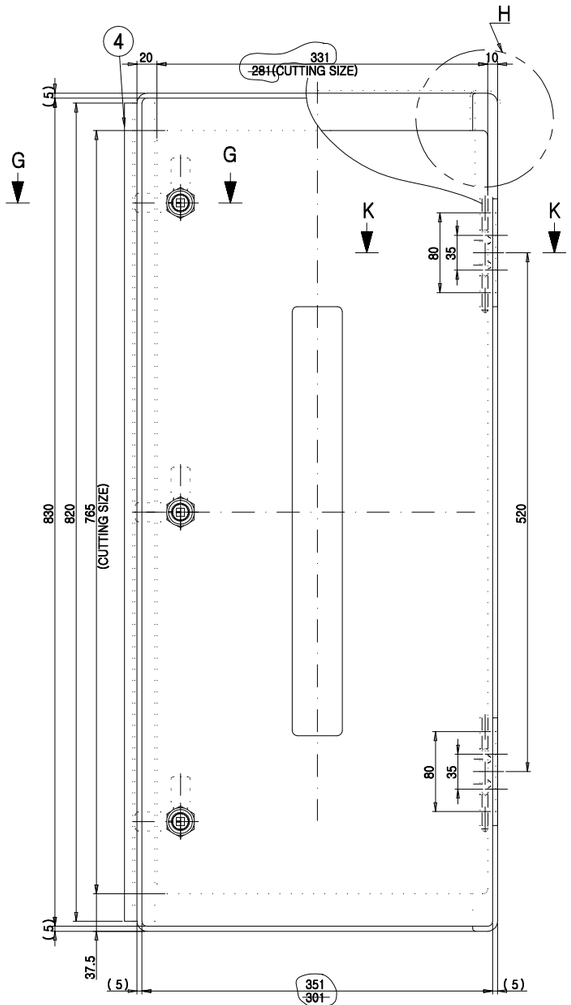
SPECIFICATION APPLIED



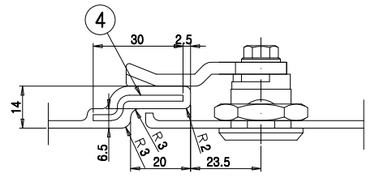
SECTION B-B
SCALE=1/5



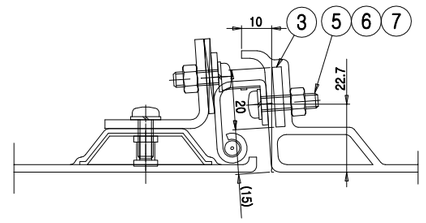
DETAIL E
SCALE=2/1



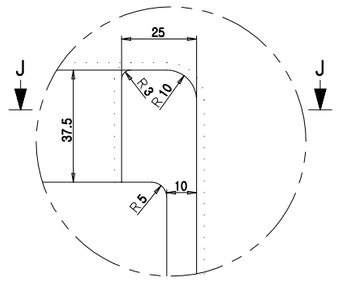
DETAIL D
SCALE=1/3



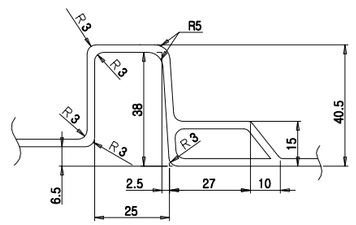
SECTION G-G
SCALE=1/1



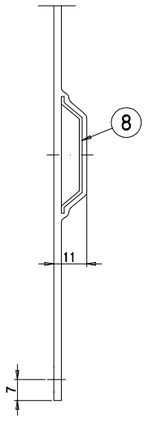
SECTION K-K
SCALE=1/1



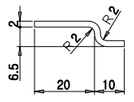
DETAIL H
SCALE=1/1



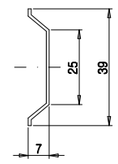
SECTION J-J
SCALE=1/1



DETAIL F
SCALE=1/1



DETAIL #4
SCALE=1/1



DETAIL #8
SCALE=1/1

NOTE
1. AN INTERIOR PANEL'S COLOR AND SURFACE SHALL BE MANUFACTURED AFTER SAMPLE'S APPROVAL BY CUSTOMER

품번 NO.	부품 번호 PART NO.	품 명 DESCRIPTION	재 질 MATERIAL	수량 Q'TY	중량 W.T	비 고 REMARKS
8	RFP51412EJ0-008	STIFFENER	A1050P	1		T1
7	RS60401-006S	NUT,HEX	SUS304	4		M5
6	RS60801-005S	WASHER,SPRING	SUS304	4		M5
5	RS60606-149S	SCREW,P.H	SUS304	4		M5x20
4	RFP51412EJ0-004	SEAT,TAP	SUS304	1		T2x820
3	RFP51412EJ0-003	SEAT,TAP	SUS304	2		T3x80x20
2	RFP57111EJ0	PANEL,INSPECTION	ASSY	1		
A 1	RFP51412EJ0-001A	PANEL	FRP	1		T2.5

승인 APP	HyunGyu Ryu 2015.02.09	재질 MAT'L	ASSY	양 산	TITLE	PANEL,FUNNEL,TYPE D(2/2)	
검도 CHK	JinWook Bee 2015.02.09	중량정 G. W					
설계 DGN	HeonUk Lee 2015.02.09	일 반 공 차 MC WD CT		도면 번호 DRG. NO	RFP51412EJ0	Ver. 00 Rev. -A	RSD1402
제도 DRG	HeeSook Jeong 2015.02.09	B		SCALE 1/5	매수 SHEET 2 of 2		RFP-
	표준번 REF. NO.	SIZE A1		HYUNDAI Rotem 현대로템주식회사			년-PRJT 정리번호

기호 MARK	일자 DATE	변경내역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
AX4	2016.08.11	CHANGED DIM ACCORING TO THE REQUEST OF TYS	RSD1402-U203	H.U.LEE	S.B.LEE	H.G.JEONG

구분		치수	허용차
일반 가공부		~ 40	2
		~ 30	2
		~ 10	1
		<3	0.5
절단 가공부		~ 3150	-
		~ 1600	4
		~ 800	3
		~ 400	2
		~ 200	1.5
		~ 100	1
용접 WELDING		A	B
주조 CASTING		치수	허용차 (±)
	~ 20M	8	14
	~ 15M	7	12
	~ 12M	6	10
	~ 8M	5	8
	~ 4M	4	6
	~ 2M	3	4
	~ 1M	2	3
	~ 315	1	2
	~ 120	1	2
	~ 30	1	1
용접 GRADE		A	B
절단 가공부		구분	(±)
	~ 20M	-	6.0
	~ 15M	-	5.0
	~ 12M	-	4.0
	~ 8M	-	3.0
	~ 4M	0.8	2.0
	~ 2M	0.5	1.2
	~ 1M	0.3	0.8
	~ 315	0.2	0.5
	~ 120	0.15	0.3
	~ 30	0.1	0.2
3 ~ 1		0.05	0.1
용접 GRADE		A	B
기계 가공부 MACHINING		구분	(±)
구분지정은 일반공차표 GENERAL TOLERANCE			

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